# Instance Segmentation of Polymer Flakes through Hyperspectral Imaging

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## Introduction

- Plastic packaging materials produce a very large amount of waste.
- In 2018 alone, more than 360 million tons of plastic was produced worldwide. [1]
- With 62 million tons of waste in the European Union, only 15.16% of which was recycled, equivalent to 9.4 million tons. [1]
- Recycling plastics is proven to be a viable option when it comes to managing, decreasing or even partially solving this 'plastic crisis' . [2]

# **Experiments and Results**

#### **Experiment 1**:

We changed the classes of all the flakes to generic class 'Flake' in order to test if the networks were able to detect just the flakes in the images.

#### **Experiment 2:**

We trained, validate and test the mask R-CNN network on the large dataset to see how well the network can classify different polymer type and create good instance masks.

• The goal of this work is to implement instance segmentation to have a per-pixel segmentation of the different types of polymer plastics.

# **Materials and Methods**

- The dataset is created using a Specim FX17 NIR camera.
- The dataset consists of 72 Hyper Spectral Images of PS and PE plastic flakes.
- Each image contained only one class.
- The images are annotated using supervise.ly.
- The Mask R-CNN architecture [3] is used to analyse Hyper Spectral Images.
- A convolutional layer has been added to on top of the Mask R-CNN architecture to handle 224 band Hyper Spectral Images (Apposed to 3 channel RGB images).

### Abstract

With the increase of plastic waste being produced each year, effective recycling becomes more important. Our research looks to aid in just that. By combining the Mask R-CNN with a convolutional layer, we were successfully processing Hyper Spectral Images of different polymer types. Our promising results concreted that Mask R-CNN is capable of processing hyper spectral images and while doing so, create



#### **Experiment 3:**

We trained , validate and test the mask R-CNN network on the half of the large dataset to see how well the network performs using small amount of data.









#### accurate instance segmentations.

Figure 1. The Specim FX17 camera and setup as in the Circular

Plastics Lab in the progress of recording a sample.



**Figure 9.** Instance segmentation results of experiment 2. LTR: 'RGB' representation – Target masks – Result masks.





**Figure 12.** Segmentation results of experiment 2 with the classification results. We can clearly see that classification is not accurate as the target is only one class. LTR: 'RGB' representation – Target mask – Result mask.

### Conclusions



**Figure 2.** The Mask R-CNN model for instance segmentation. It has a two-stage pipeline with an RPN (Region Proposal Network) in the first stage. The second stage consists of classification and bounding box regression and, in parallel, production of a binary mask for each Region of Interest [3].







**Figure 3.** An example visualization of a hyperspectral data cube and the spectrum for a given pixel [4]



**Figure 4.** An image of the dataset being annotated. Each polymer flake gets its own polygon.

# Acknowledgements

 Mask R-CNN in combination with a convolutional layer for dimensionality reduction are shown to be able to process Hyper Spectral Images.

- The Instance mask results are promising as shown by the Jaccard Index in experiment two and by visually inspecting figure 9.
- The classification results are promising but could be improved upon. As shown in figure 12.
- Using a smaller dataset for training, validation and testing, has shown to be able to reach comparable results as to a bigger dataset.



This project is a collaboration between the NHL Stenden Professorship Computer Vision & Data Science and the NHL Stenden Professorship Circular Plastics. We want to thank Femke Jaarsma (Circular Plastics), Klaas Dijkstra and Maya Aghaei (CV&DS) for their guidance throughout this project.

### References

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